

**COMBINED DECLARATION AND POWER OF ATTORNEY
(Continuation-In-Part - Sole Inventor - No Priority Claimed)**

As below named inventors, I hereby declare: that my residence, post office addresses and citizenship are as stated near my name below; that I believe I am the original, first and sole inventor of the subject matter of which is claimed and for which a patent is sought on the invention entitled

CASTABLE HIGH TEMPERATURE ALUMINUM ALLOY

which is described and claimed in the attached specification and amended by an amendment thereto submitted therewith (if any); that I have reviewed and understand the contents of this specification, including the claims, as amended by any amendment referred to above; that this application in part discloses and claims subject matter disclosed in my prior copending application Serial No. 10/061,551, filed February 1, 2002.

I hereby further declare: that as to the subject matter disclosed and claimed in this application which is common to said prior application, I do not know and do not believe the same was ever known or used in the United States of America before our invention thereof or patented or described in any printed publication, in any country before our invention thereof for more than one year prior to this application, or in public use or on sale in the United States of America more than one year prior to this application; that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve (12) months prior to this application; that I acknowledge my duty to disclose information of which I am aware which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a); and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns except as follows: NONE.

Further, I hereby declare: that as to the subject matter disclosed and claimed in this application which is **not** common to said prior application, I do not know and do not believe the same was ever known or used in the United States of America before my invention thereof or patented or described in any printed publication, in any country before our invention thereof for more than one year prior to this application, or in public use or on sale in the United States of America more than one year prior to this application; that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve (12) months prior to this application; that I acknowledge my duty to disclose information of which I am aware which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a); and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns except as follows: NONE.

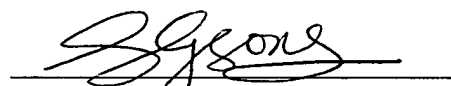
I hereby claim the benefit under Title 35, United States Code, Section 120 of said prior application and, insofar as the subject matter of each of the claims of this application is not disclosed in said prior application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, we acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56(a) which occurred between the filing date of said prior application and the filing date of this application.

I hereby appoint Theodore W. Olds, Registration No. 33,080, John E. Carlson, Registration No. 37,794, David J. Gaskey, Registration No. 37,139, Kerrie A. Laba, Registration No. 42,777, William S. Gottschalk, Registration No. 44,130, David L. Wisz, Registration No. 46,350, Karin H. Butchko, Registration No. 45,864, John M. Siragusa, Registration No. 46,174, Anthony P. Cho, Registration No. 47,209, and Anna M. Shih, Registration No. 36,372, as my attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith. Please address all correspondence and telephone calls to:

**KARIN H. BUTCHKO
CARLSON, GASKEY & OLDS, P.C.
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Dated: Jan. 29, 2004



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